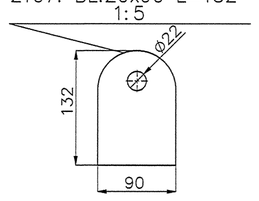
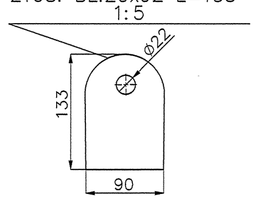
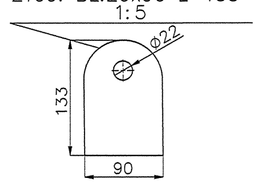
2107. BL.20x90 L=132
1:5



2108. BL.20x92 L=133
1:5



2109. BL.20x90 L=133
1:5



2110. BL.20x82 L=218
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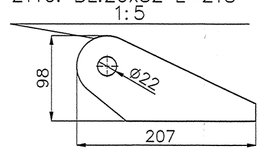
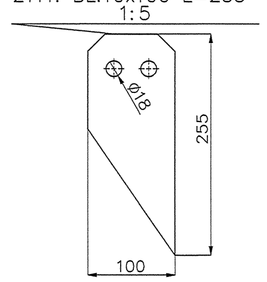
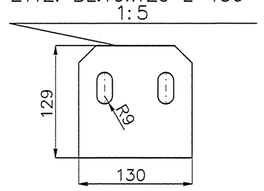


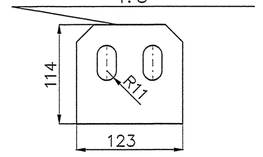
2111. BL.10x100 L=255
1:5



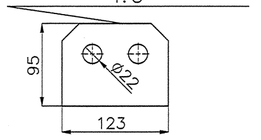
2112. BL.10x129 L=130
1:5



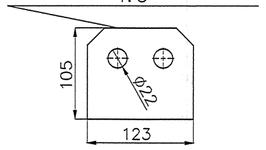
2113. BL.10x114 L=123
1:5



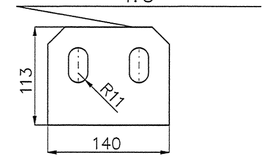
2057. BL.10x95 L=123
1:5



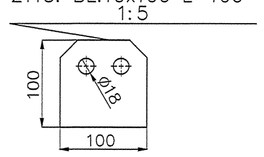
2056. BL.10x105 L=123
1:5



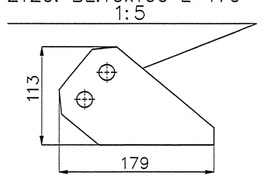
2114. BL.10x113 L=140
1:5



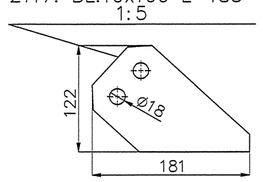
2115. BL.10x100 L=100
1:5



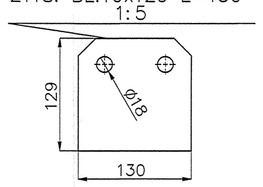
2120. BL.10x100 L=179
1:5



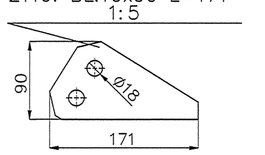
2117. BL.10x100 L=185
1:5



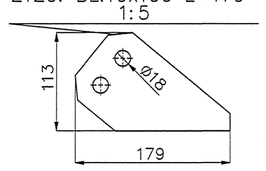
2118. BL.10x129 L=130
1:5



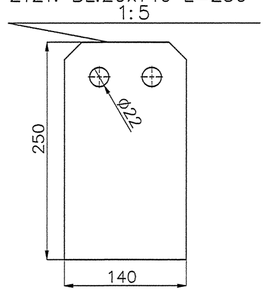
2119. BL.10x90 L=171
1:5



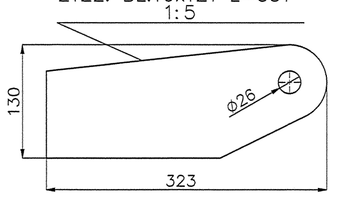
2120. BL.10x100 L=179
1:5



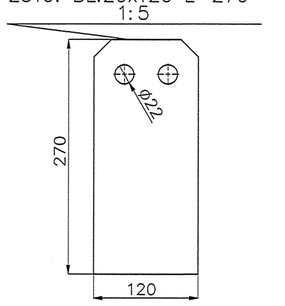
2121. BL.20x140 L=250
1:5



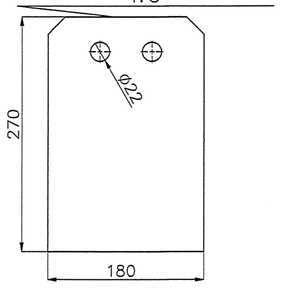
2122. BL.10x121 L=331
1:5



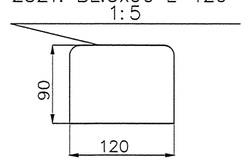
2319. BL.20x120 L=270
1:5



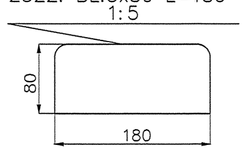
2320. BL.20x180 L=270
1:5



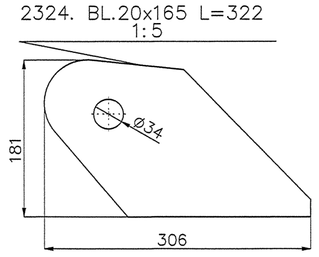
2321. BL.3x90 L=120
1:5



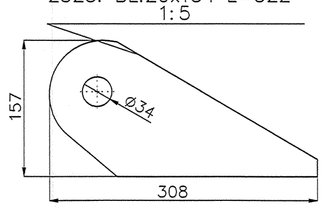
2322. BL.3x80 L=180
1:5



2324. BL.20x165 L=322
1:5



2325. BL.20x134 L=322
1:5



2326. BL.20x181 L=306
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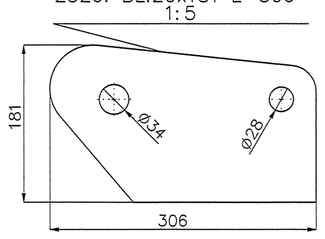
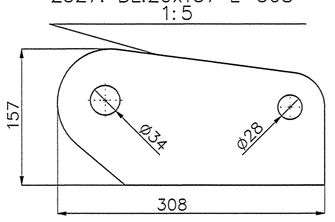
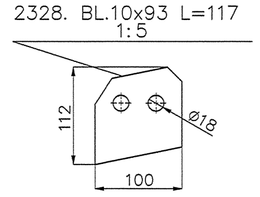


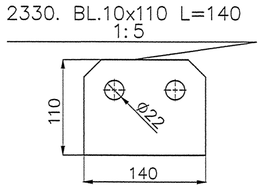
2327. BL.20x157 L=308
1:5



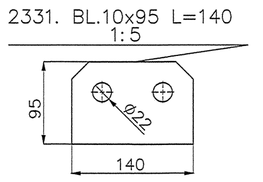
2328. BL.10x93 L=117
1:5



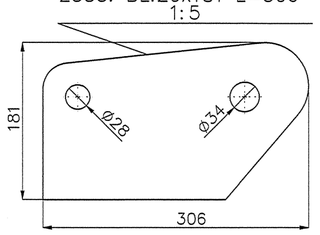
2330. BL.10x110 L=140
1:5



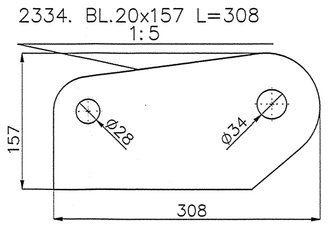
2331. BL.10x95 L=140
1:5



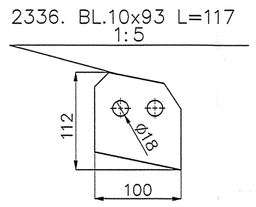
2333. BL.20x181 L=306
1:5



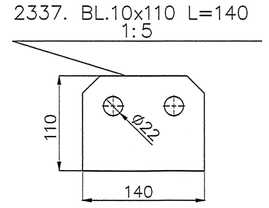
2334. BL.20x157 L=308
1:5



2336. BL.10x93 L=117
1:5



2337. BL.10x110 L=140
1:5



2339. BL.20x165 L=322
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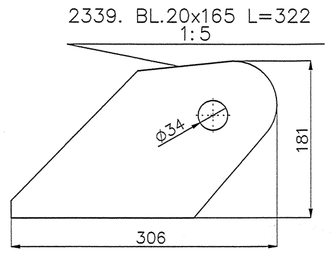

2340. BL.20x134 L=322
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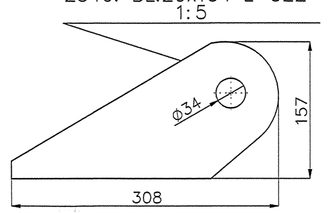

2341. BL.50x321 L=668
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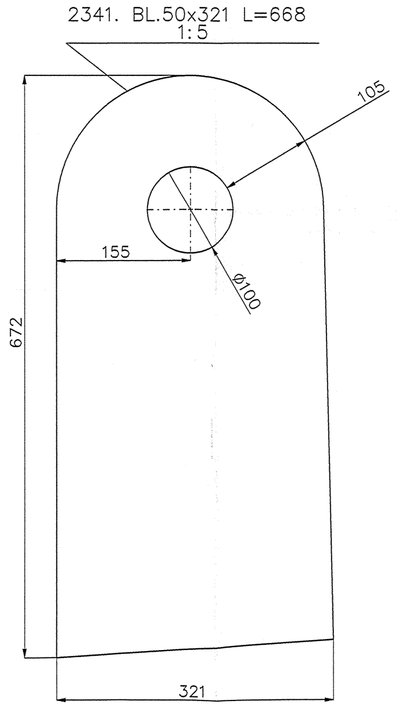
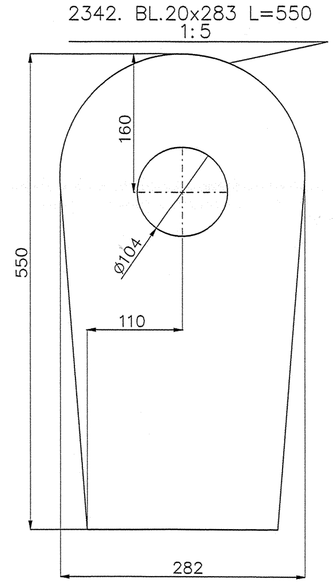
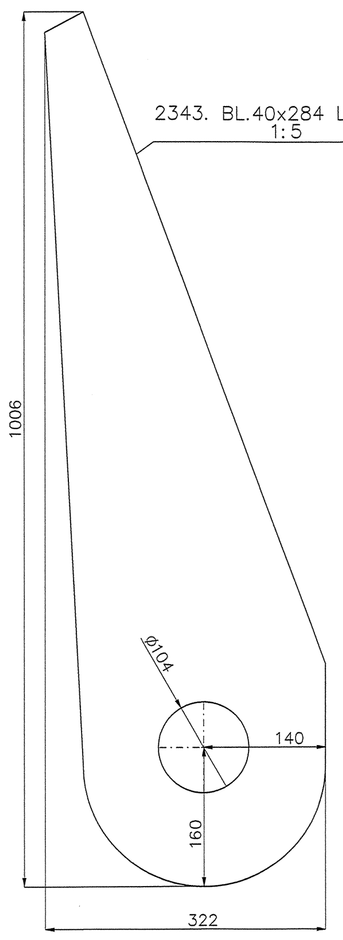


2342. BL.20x283 L=550
1:5



2343. BL.40x284 L=1012
1:5



2344. BL.10x110 L=127
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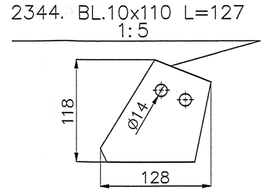

2345. BL.10x101 L=153
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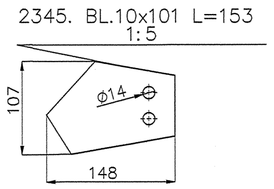
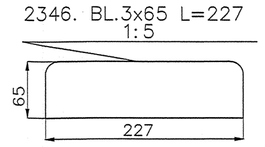
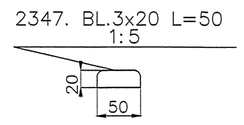


2346. BL.3x65 L=227
1:5



2347. BL.3x20 L=50
1:5



2348. BL.10x250 L=250
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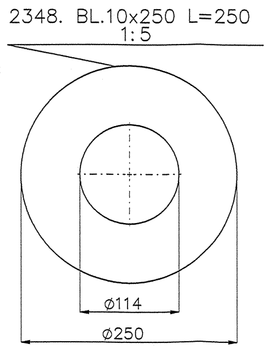
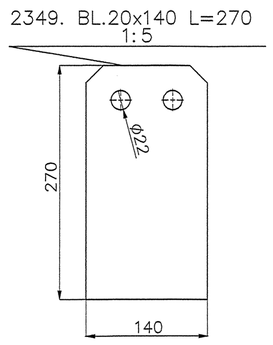
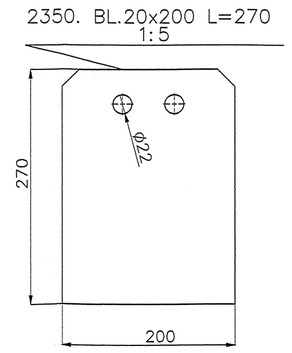


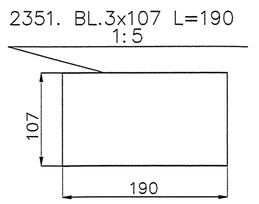
2349. BL.20x140 L=270
1:5



2350. BL.20x200 L=270
1:5



2351. BL.3x107 L=190
1:5



2352. BL.20x148 L=337
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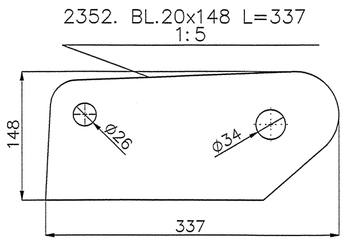
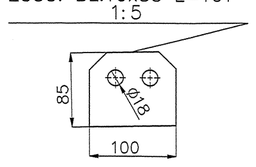
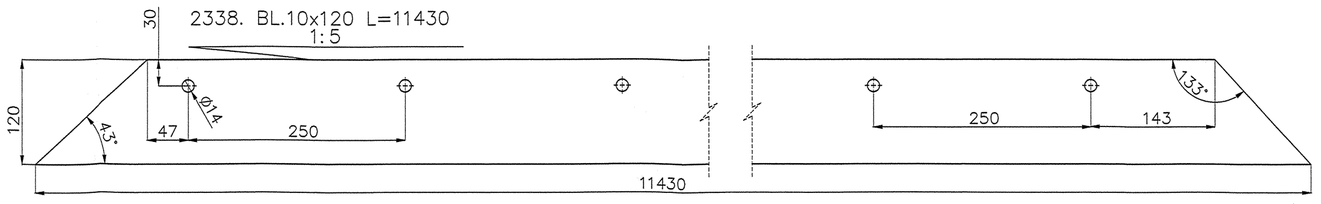


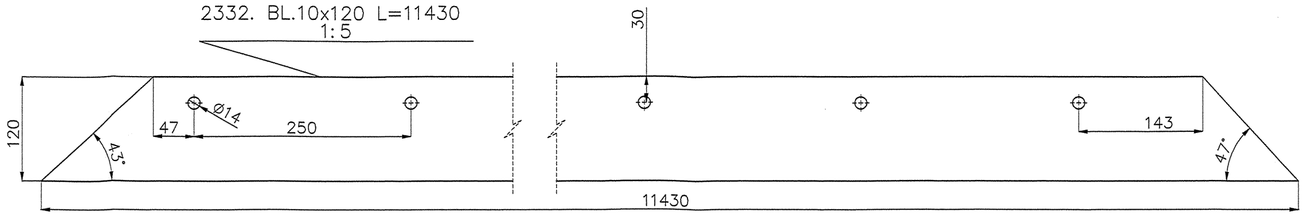
2353. BL.10x85 L=101
1:5



2338. BL.10x120 L=11430
1:5



2332. BL.10x120 L=11430
1:5



UWAGI:
1. Stal konstrukcyjna wg wykazu.
2. Klasa konstrukcji EXC3.
3. Kryterium akceptacji jakości spoin – Poziom B
4. Połączenia spawane – jeśli nie podano inaczej:
   - spoiny wykonać na długości przylegania,
   - spoiny czołowe wykonać na pełny przetop,
   - spoiny pachwinowe wykonać jako 0.7t, obustronne jako 0.5t
   - blachy czołowe łączyć ze stalą profilowaną spoiną V na pełny przetop.
5. Przygotowanie złącza do spawania wg zaleceń technologa zgodnie z PN-EN 1090-2 i norm powołanych z dostosowaniem do metody spawania.
6. Elementy złączne wg wykazu.
7. Spawać drutem proszkowym (SF-1A/ SM-1A).
8. Antykorozja – karta zabezpieczenia antykorozyjnego.
9. W razie konieczności zweryfikować długość śrub.
10. Rysunek rozpatrywać łącznie z rysunkiem zestawczym konstrukcji.

Zmiany rewizji:
-

ROSA BUD
ROSA-BUD S.A.
26-600 RADOM, ul. Gazowa 6/7,
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PROJEKT WYKONAWCZY – KONSTRUKCJA STALOWA

	Imię i Nazwisko	Nr uprawnień	Podpis
projektant:	mgr inż. Łukasz Dłucik	SLK/4903/POOK/13	
opracował	mgr inż. Joanna Waniurska	-	

Nazwa rysunku: LISTA ELEMENTÓW 4

Numer rysunku: B50-WK-10-04

Skala: 1:5

Format: 841x594

Nazwa projektu: Projekt warsztatowy konstrukcji stalowej Stadionu piłkarskiego w Radomiu przy ul. Struga

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